



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4417-041
Job Sheet 168137



Part No: D4417-041

Job Qty: 1 ea

Part Name: Step Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/6/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/5/17	0.00	0.00	Start Up Large Fab2		
100	Large Fab	1 pcs		12/5/17	0.00	1.76	Large Fab 8		<i>2017-11-14</i>
120	QC	1 pcs		12/5/17	0.00	0.00	QC5		<i>PD</i>
130	HandFinish	1 pcs		12/5/17	0.00	0.36	HandFinish1		<i>2017-11-20 JPL</i>
140	QC	1 pcs		12/5/17	0.00	0.00	QC7		<i>CPC</i>
150	Large Fab	1 pcs		12/5/17	0.00	1.76	Large Fab 2		<i>2017-11-23</i>
160	QC	1 pcs		12/5/17	0.00	0.00	QC10		<i>PD 17-11-24</i>
170	QC	1 pcs		12/5/17	0.00	0.00	QC5		<i>PD 17-11-24</i>
180	Powdercoat	1 pcs		12/5/17	0.00	0.26	Powdercoat1		<i>BK 17-11-20</i>
190	HandFinish	1 pcs		12/6/17	0.00	0.36	HandFinish3		<i>BEB 2017-11-30</i>
200	QC	1 pcs		12/6/17	0.00	0.00	QC3		<i>38</i>
210	Packaging	1 pcs		12/6/17	0.00	0.00	Packaging3		<i>928</i>
220	QC21-SA	1 Ea		12/6/17	0.00	0.00	QC21		<i>DEC 05 2017</i>

Part Op 100 - 1-Cut D2622 to 106"AS PER DWG 2-DRILL HOLES USING DT9765 3-CUT ENDS AT 45 DEG AS PER DWG
Descriptions: 150 - 1-SWAGE TUBES AS PER DWG 2-Weld cap per dwg D4417 3-grind flush

180 - 1-Touch up alodine

220 - 4- OPEN HOLES AT 0.508" AS PER DWG

M 138647.

START: 1:35

OUT: 3:20 FINISH: 2:05.

wing walk M138423

PK001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2622-120C <i>162484-2</i>	1	140	0	0
150-Large Fab	D2734 <i>5006231</i>	2	46	0	0
	D4425-1 <i>3140054</i>	2	12	0	0

Part Specifications

Specifications could not be found.

Work Order update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev 1